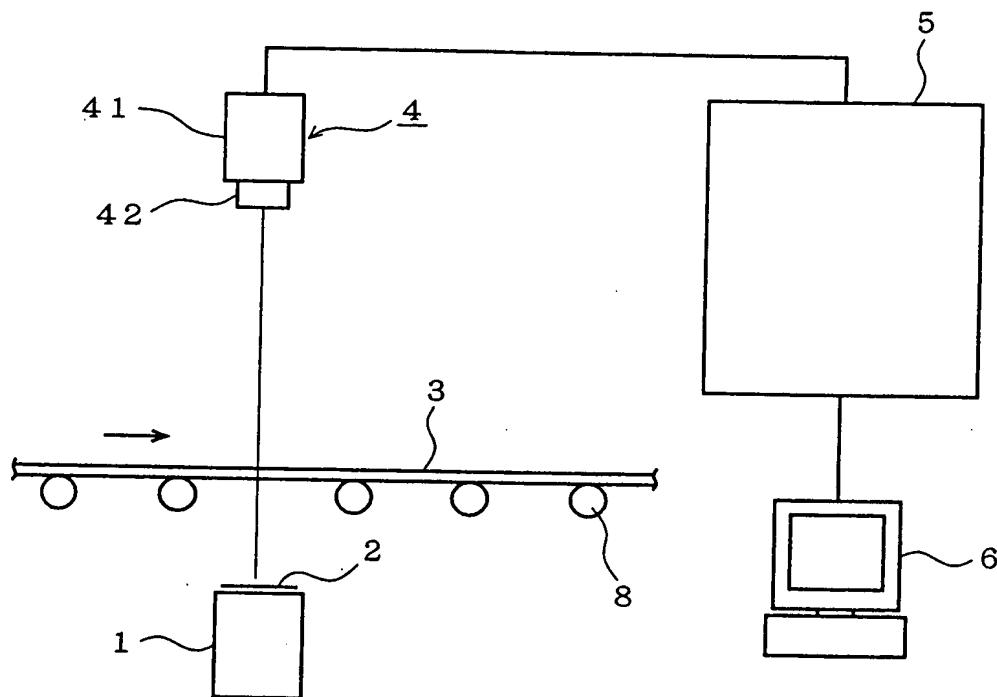


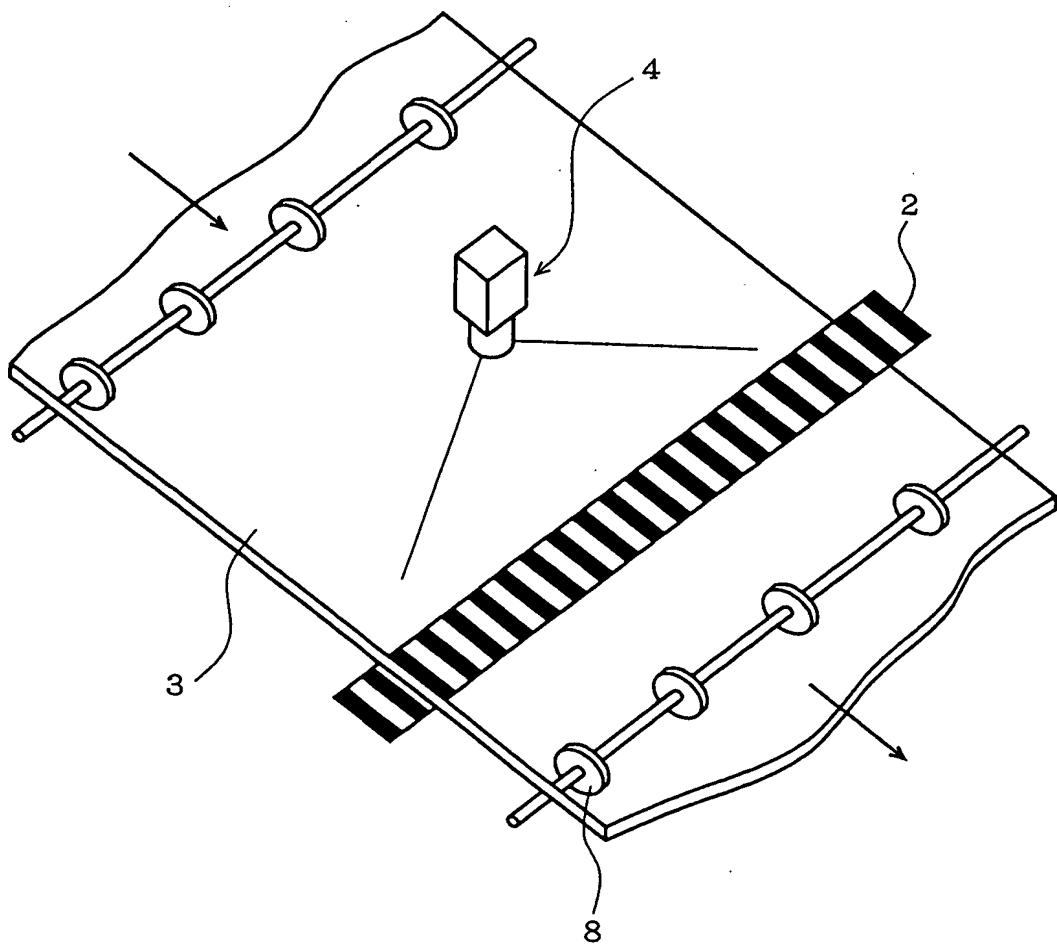
1 / 3 5

FIG. 1



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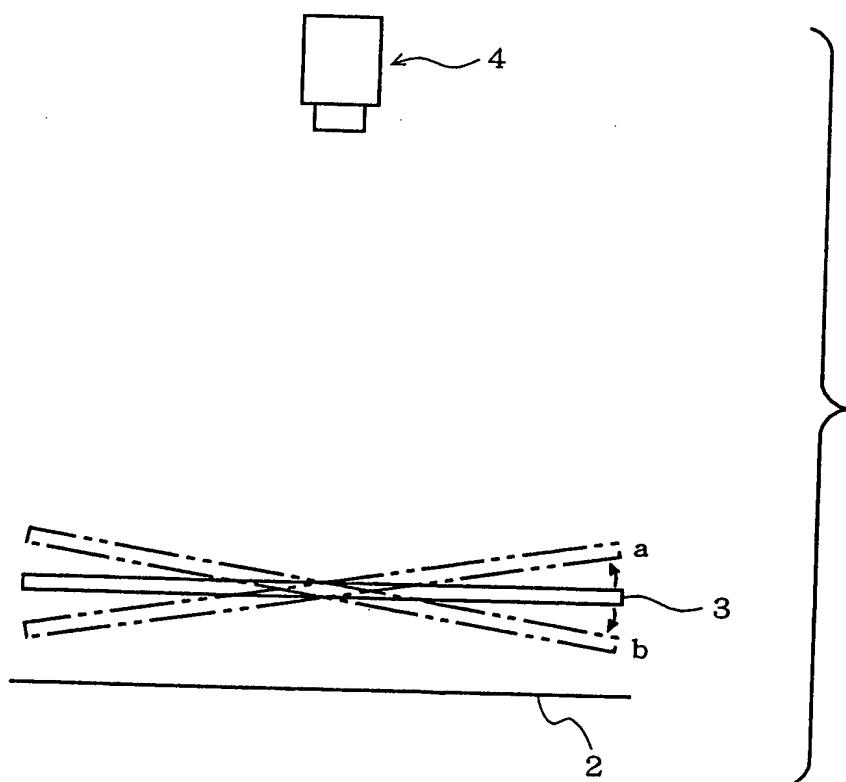
FIG. 2



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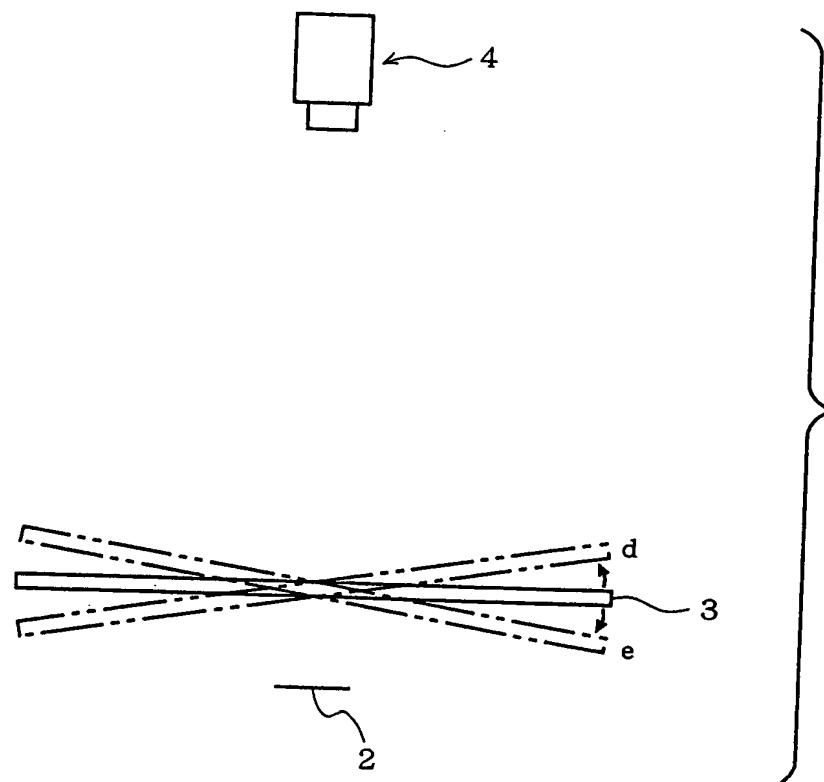
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FIG. 3



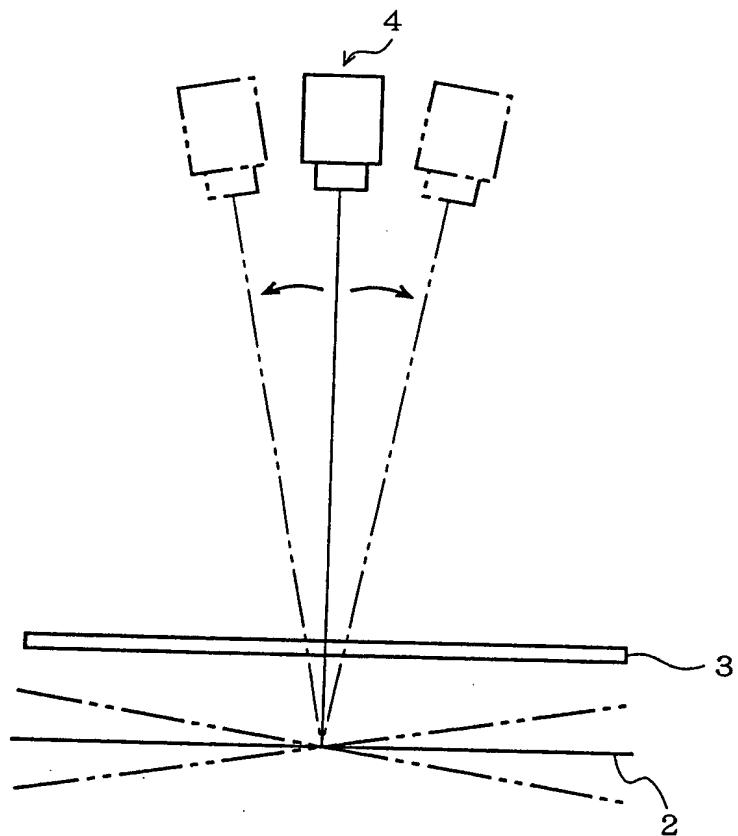
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FIG. 4



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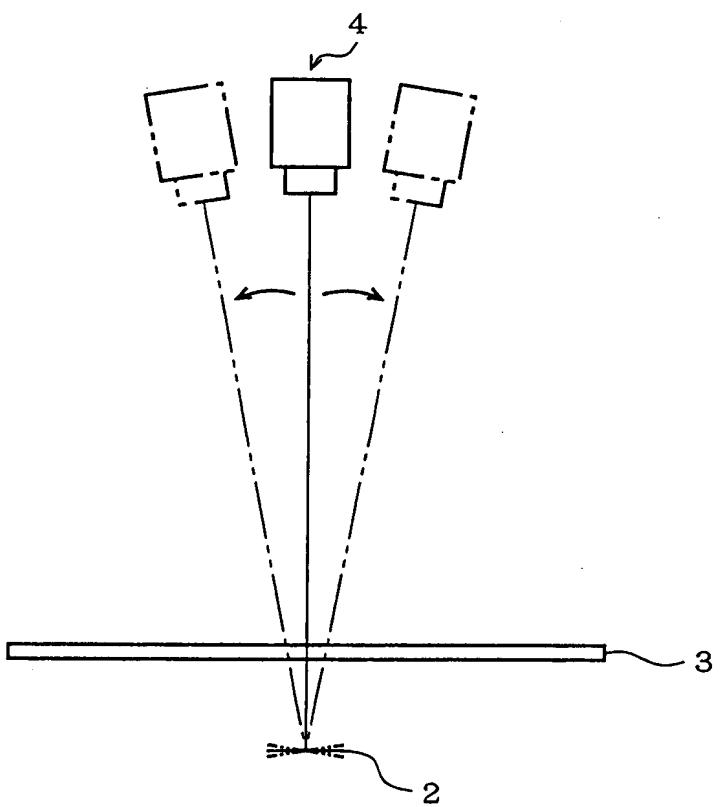
FIG. 5



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FIG. 6



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FIG. 7A

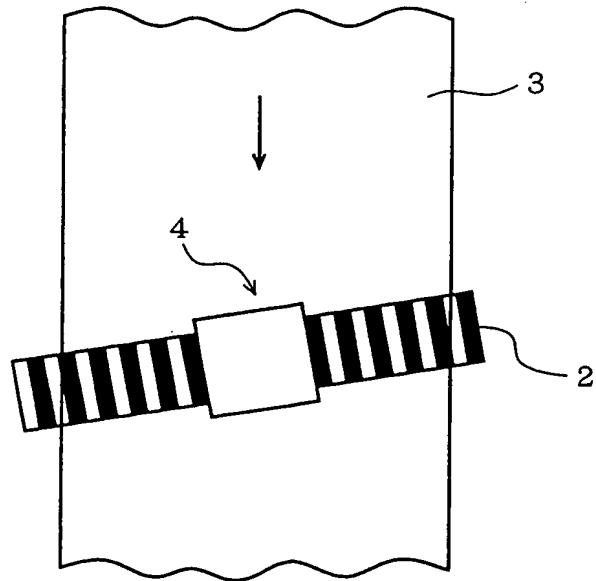
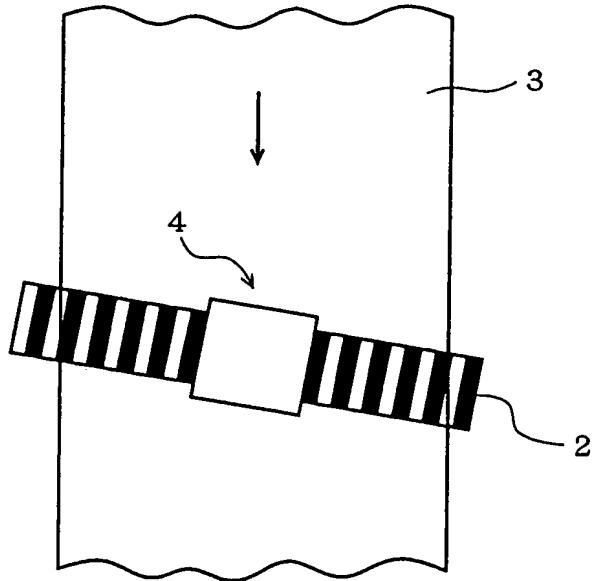


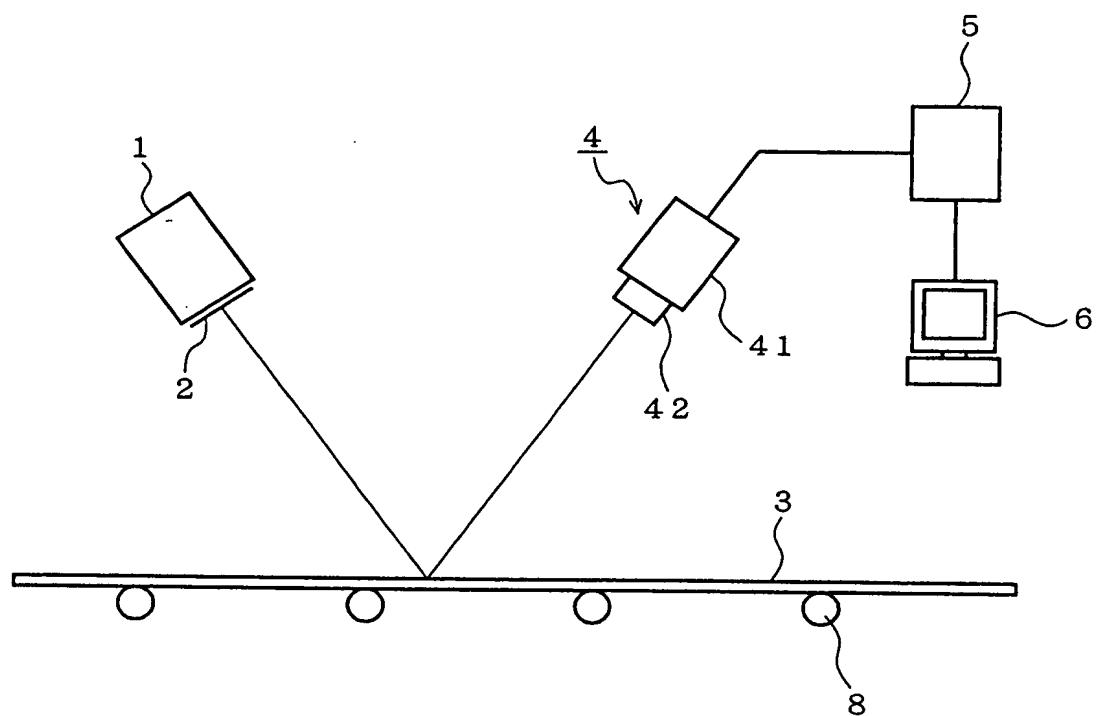
FIG. 7B



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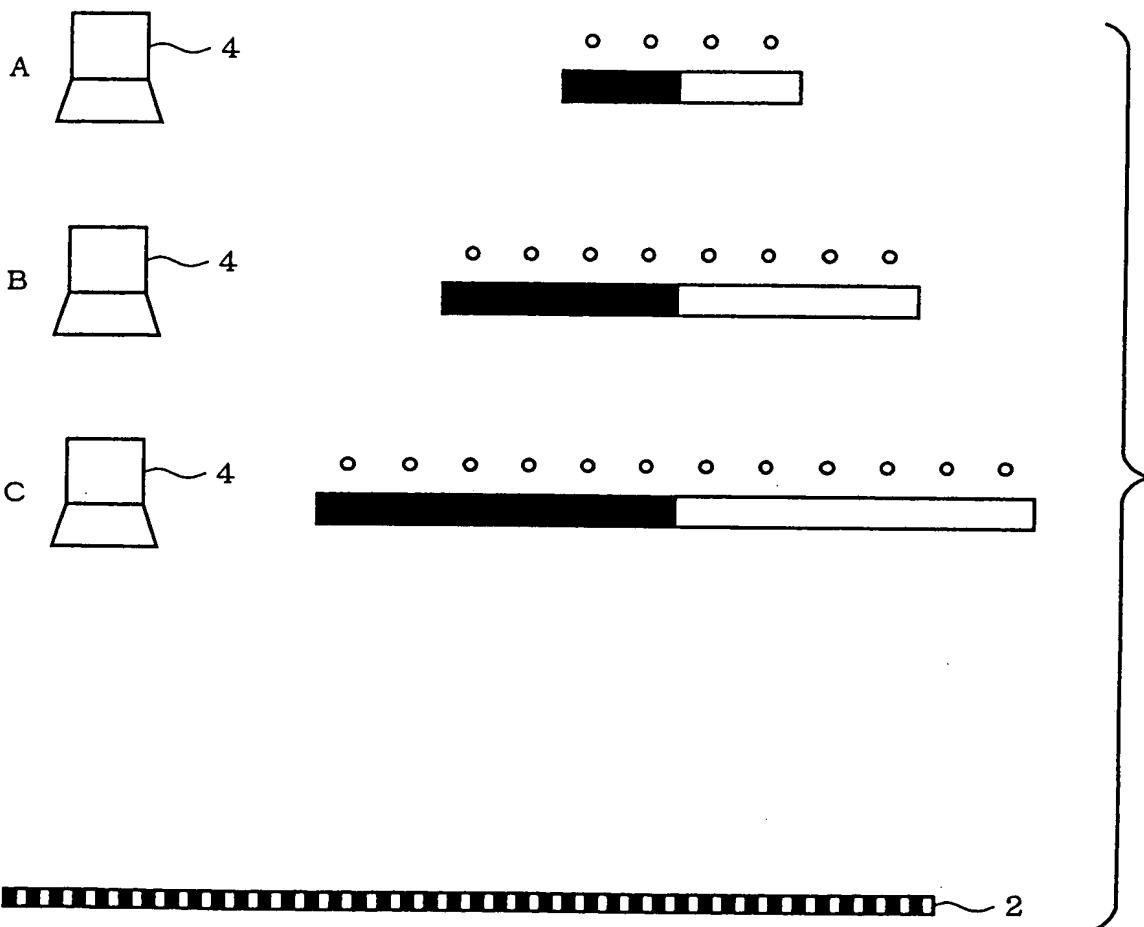
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FIG. 8



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FIG. 9



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FIG. 10A

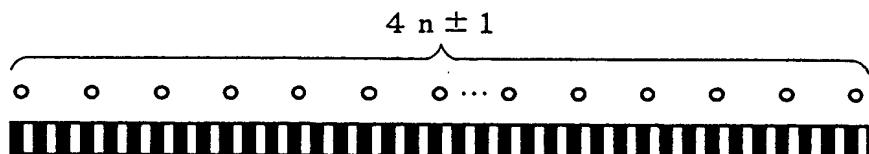


FIG. 10B

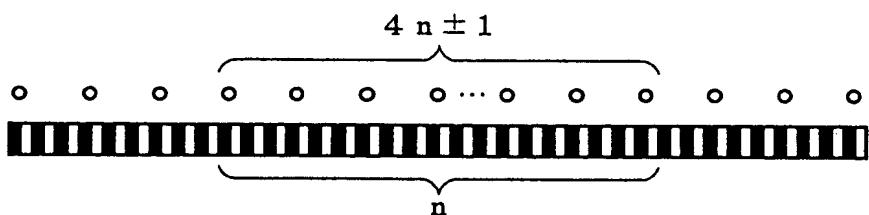
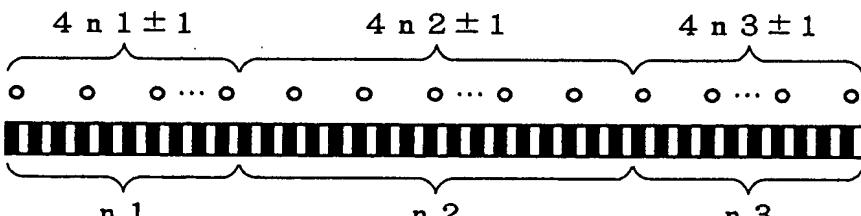


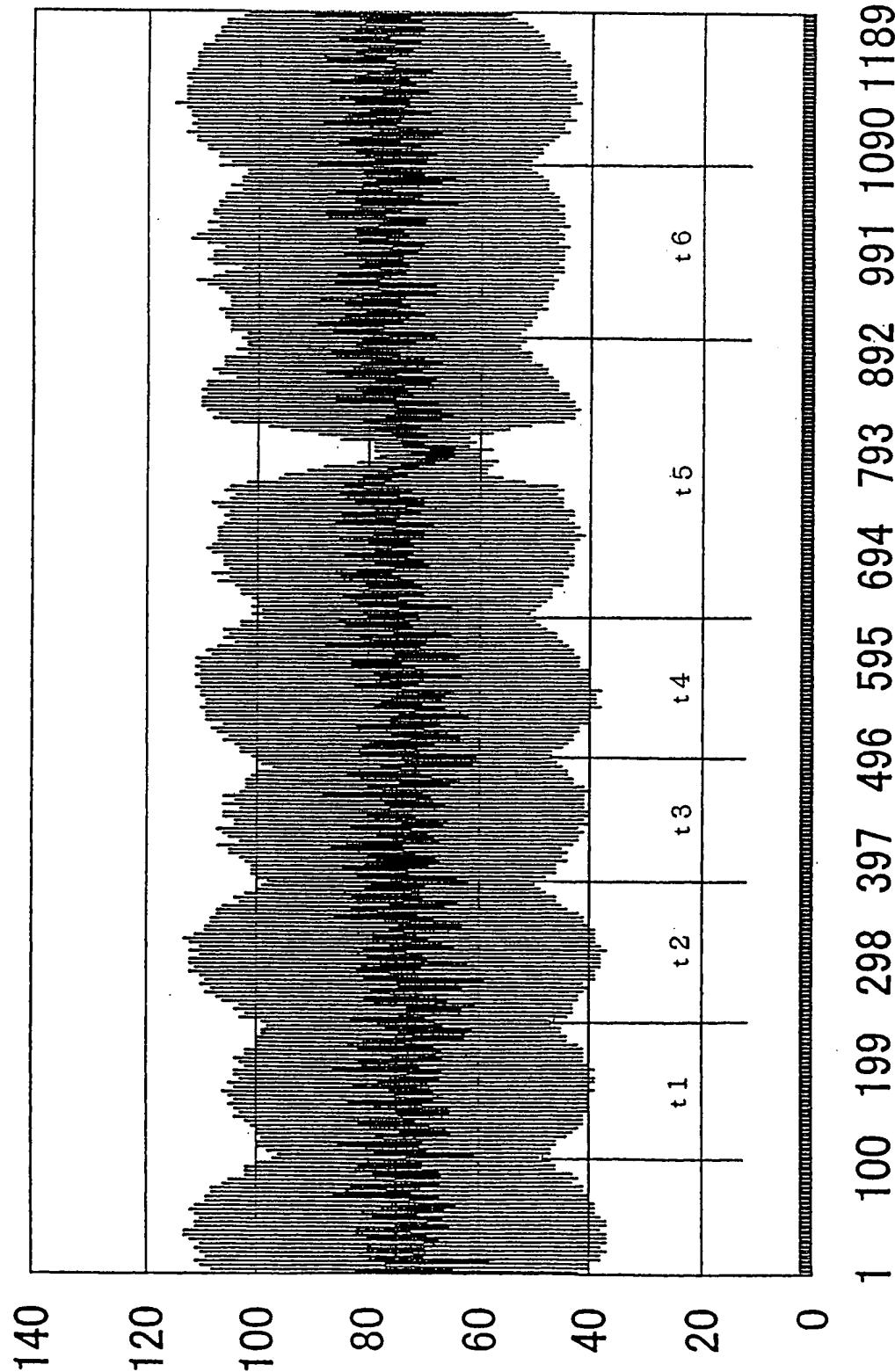
FIG. 10C



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FIG. 11

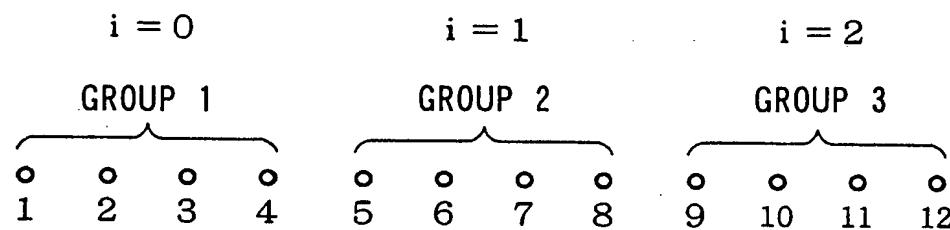


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## FIG. 12

IN CASE OF X=4



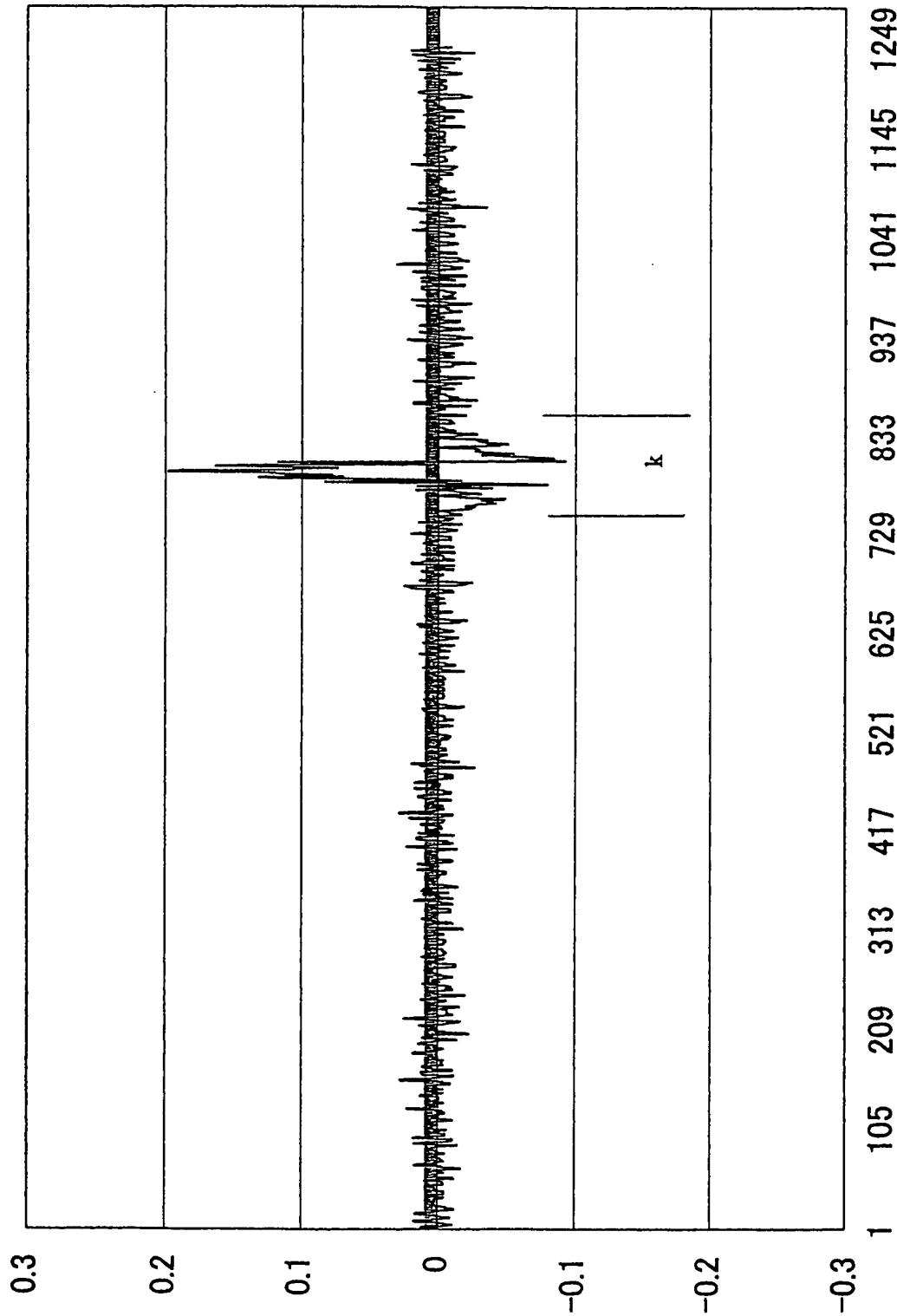
## FIG. 13

	$C_{4i+1}$	$C_{4i+2}$	$C_{4i+3}$	$C_{4i+4}$
FOR WAVE A	+	+	-	-
FOR WAVE B	+	-	-	+
FOR WAVE A	-	+	+	-
FOR WAVE B	+	+	-	-

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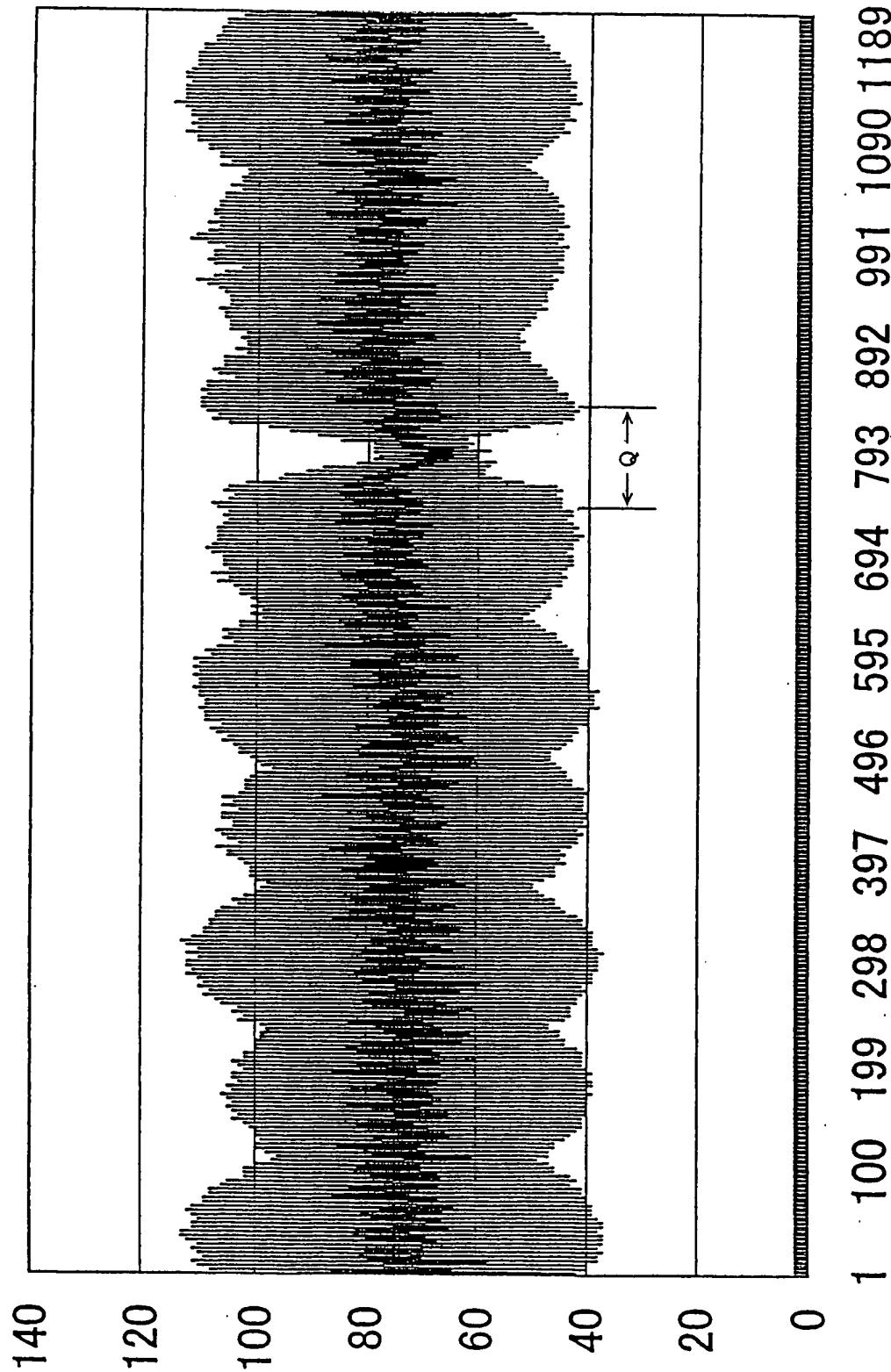
FIG. 14



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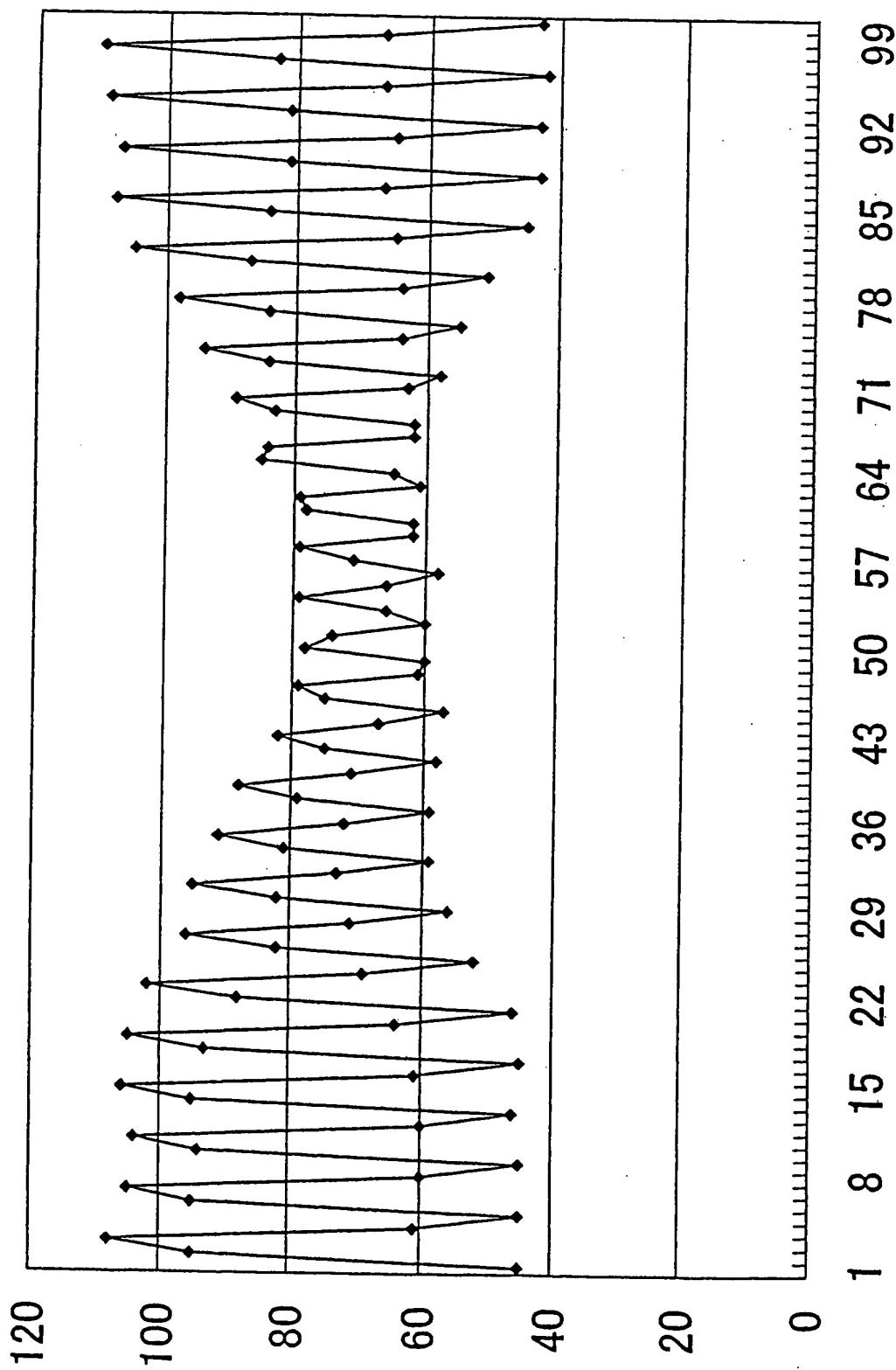
FIG. 15



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FIG. 16



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## FIG. 17

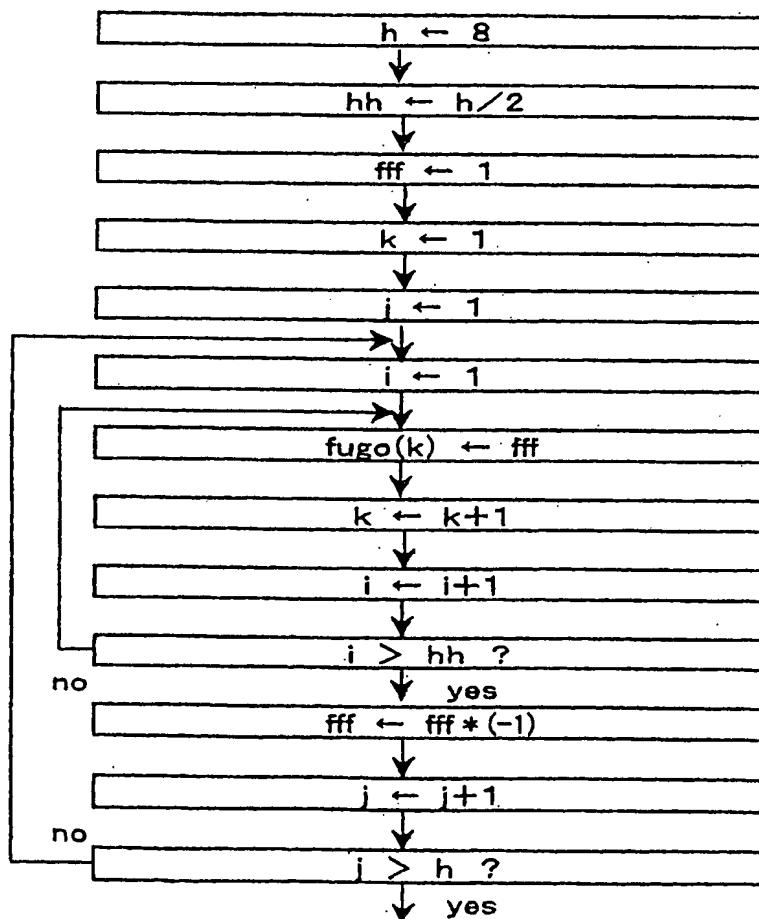
### FLOWCHART OF SOFTWARE PROCESSING

h : NUMBER OF PIXELS PER PITCH  
fugo : SIGN FOR CALCULATING ORIGINAL IMAGE DATA  
shift : AMOUNT OF SHIFT FOR CALCULATION FOR GENERATING SINE WAVES SHIFTED AT 90°  
data : ORIGINAL IMAGE DATA  
aaa : DATA ON SINE WAVES WITH PHASE A  
bbb : DATA ON SINE WAVES WITH PHASE B  
ccc : PHASE ANGLE ON LISSAJOUS FIGURE  
ddd : ANGULAR SPEED  
pixel : NUMBER OF PIXELS FOR PROCESSING

#### STEP 1

##### GENERATE SIGN

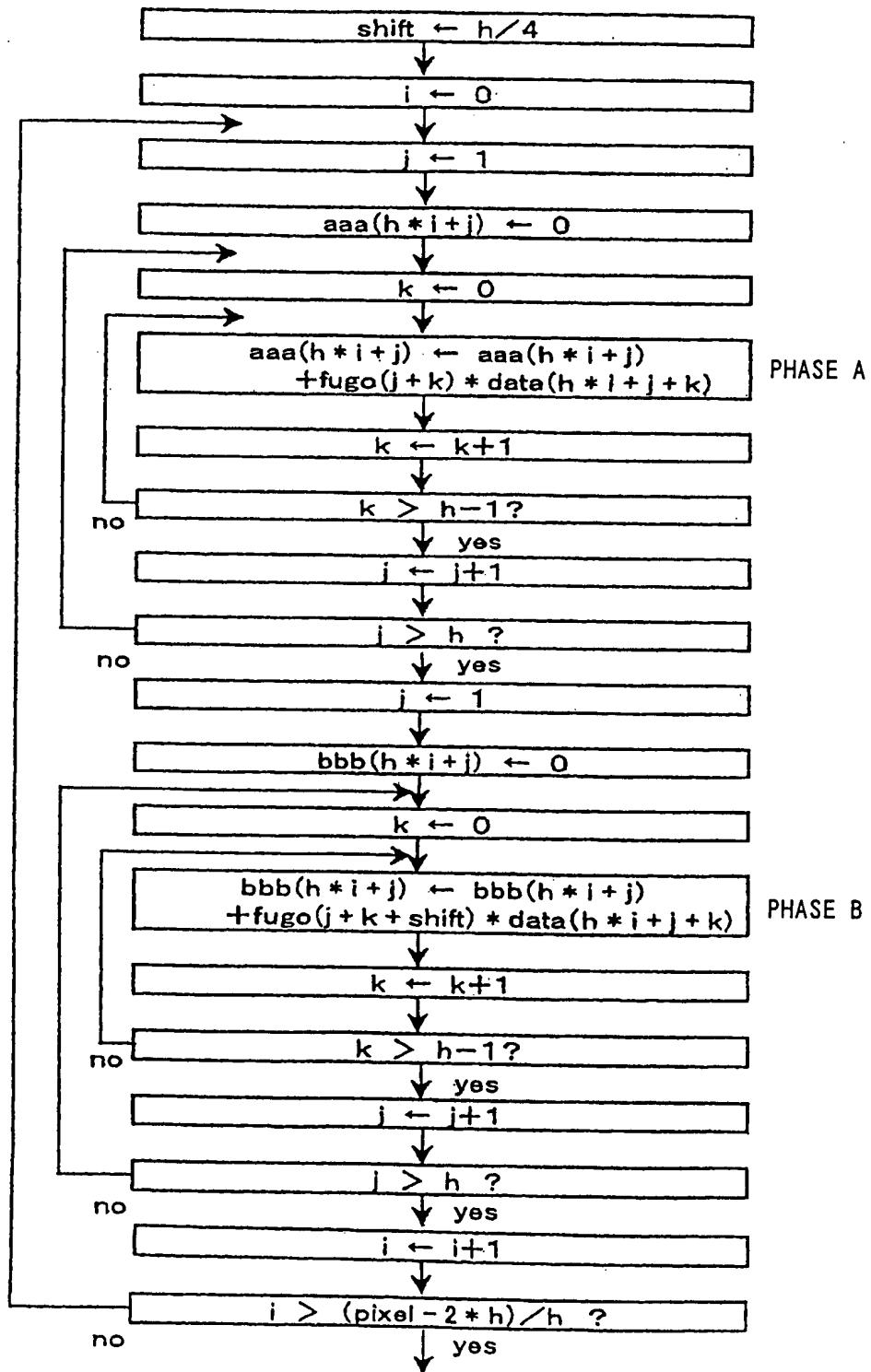
GENERATE +-----+-----+-----+



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## FIG. 18

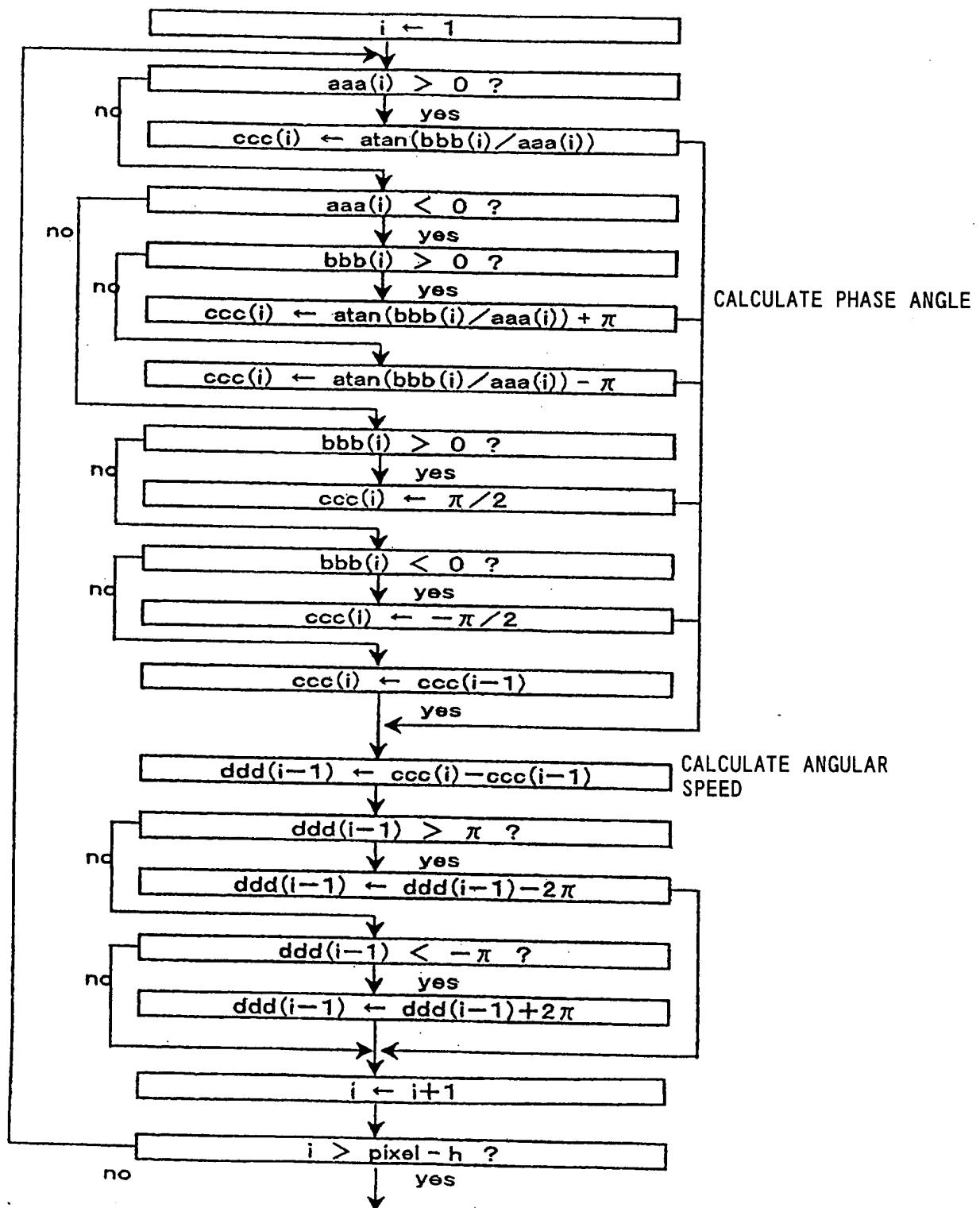
### STEP 2 GENERATE SINE WAVES WITH PHASE A AND PHASE B



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## FIG. 19

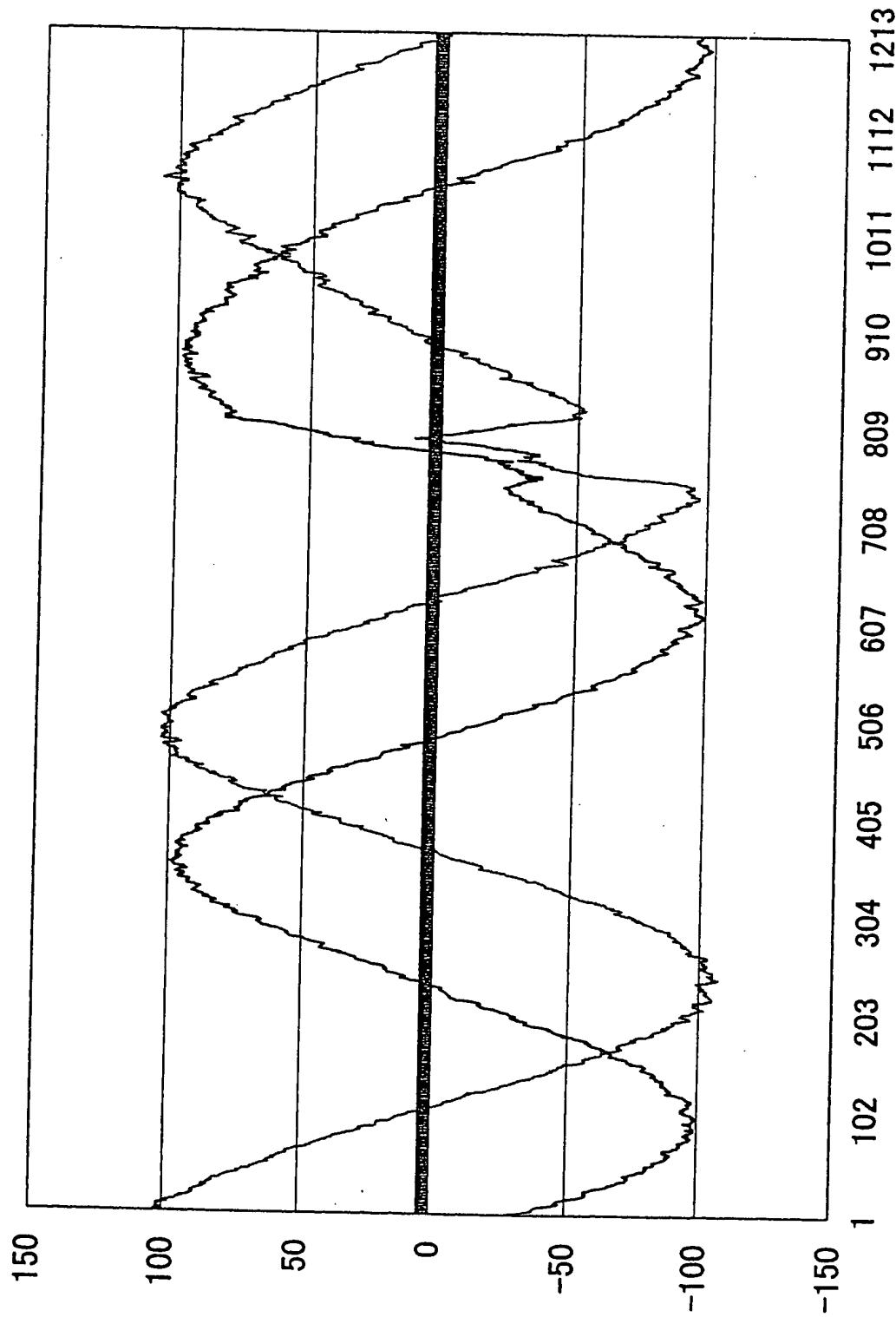
### STEP 3 CALCULATE PHASE ANGLE AND ANGULAR SPEED



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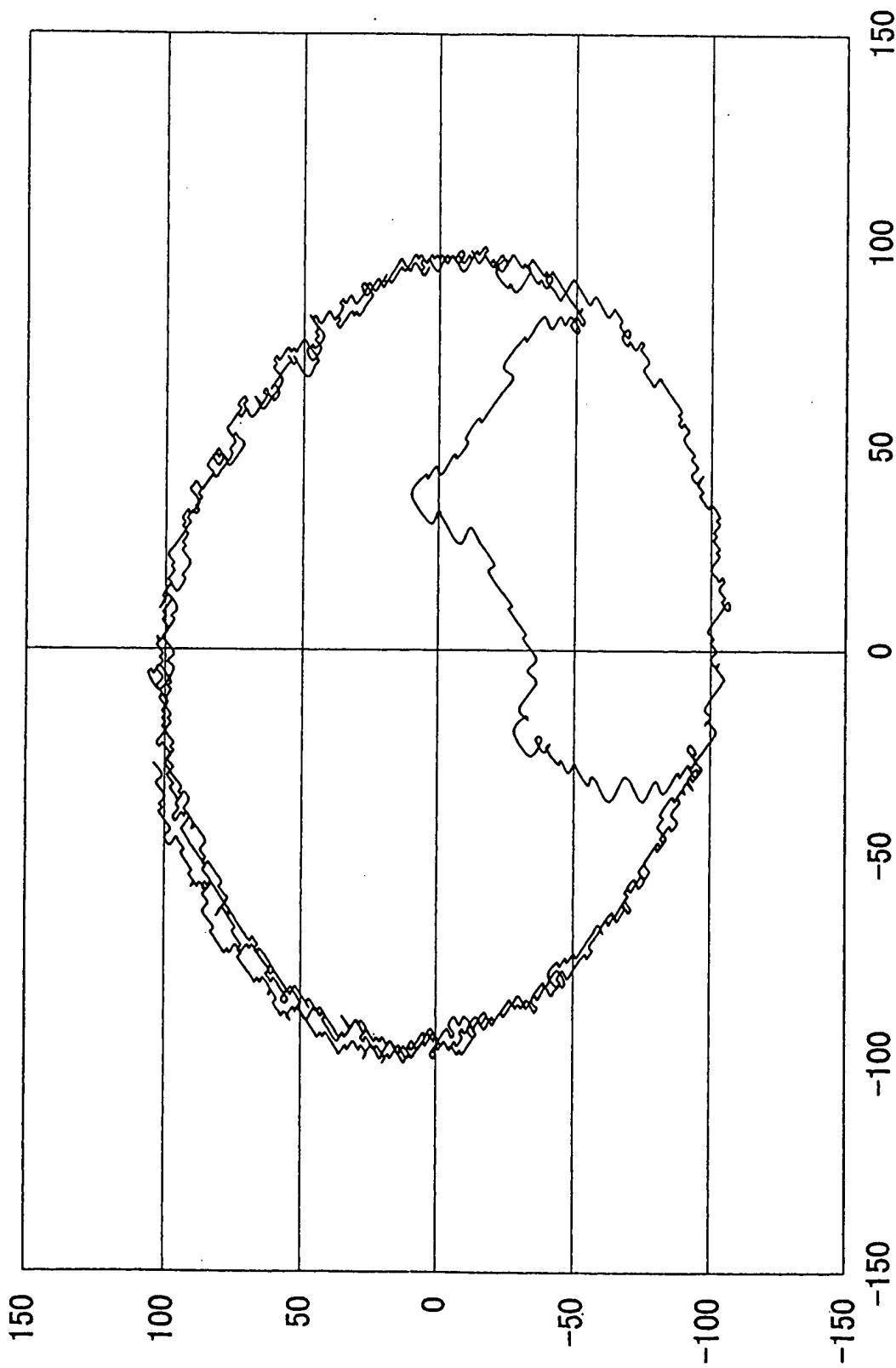
FIG. 20



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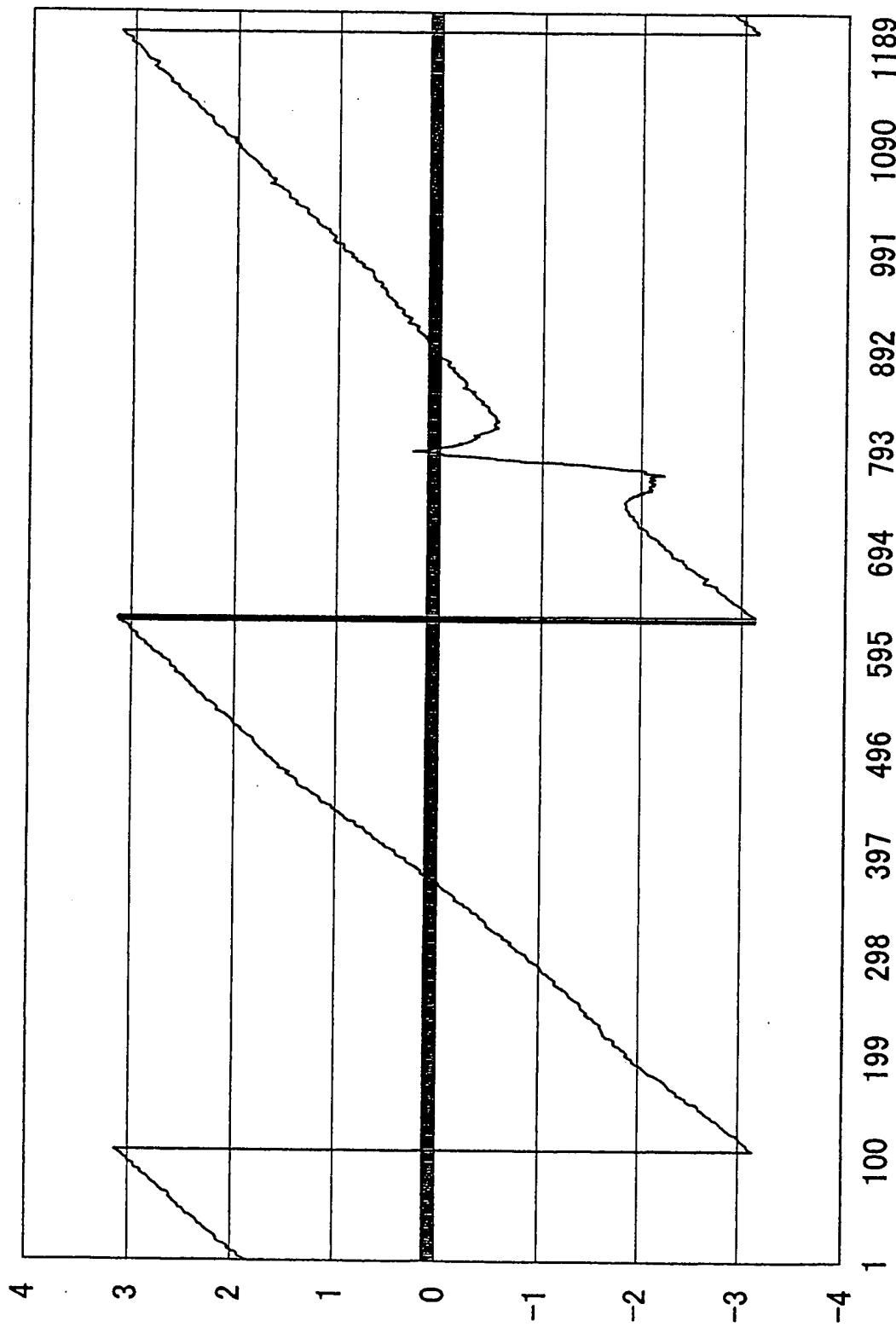
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FIG. 21



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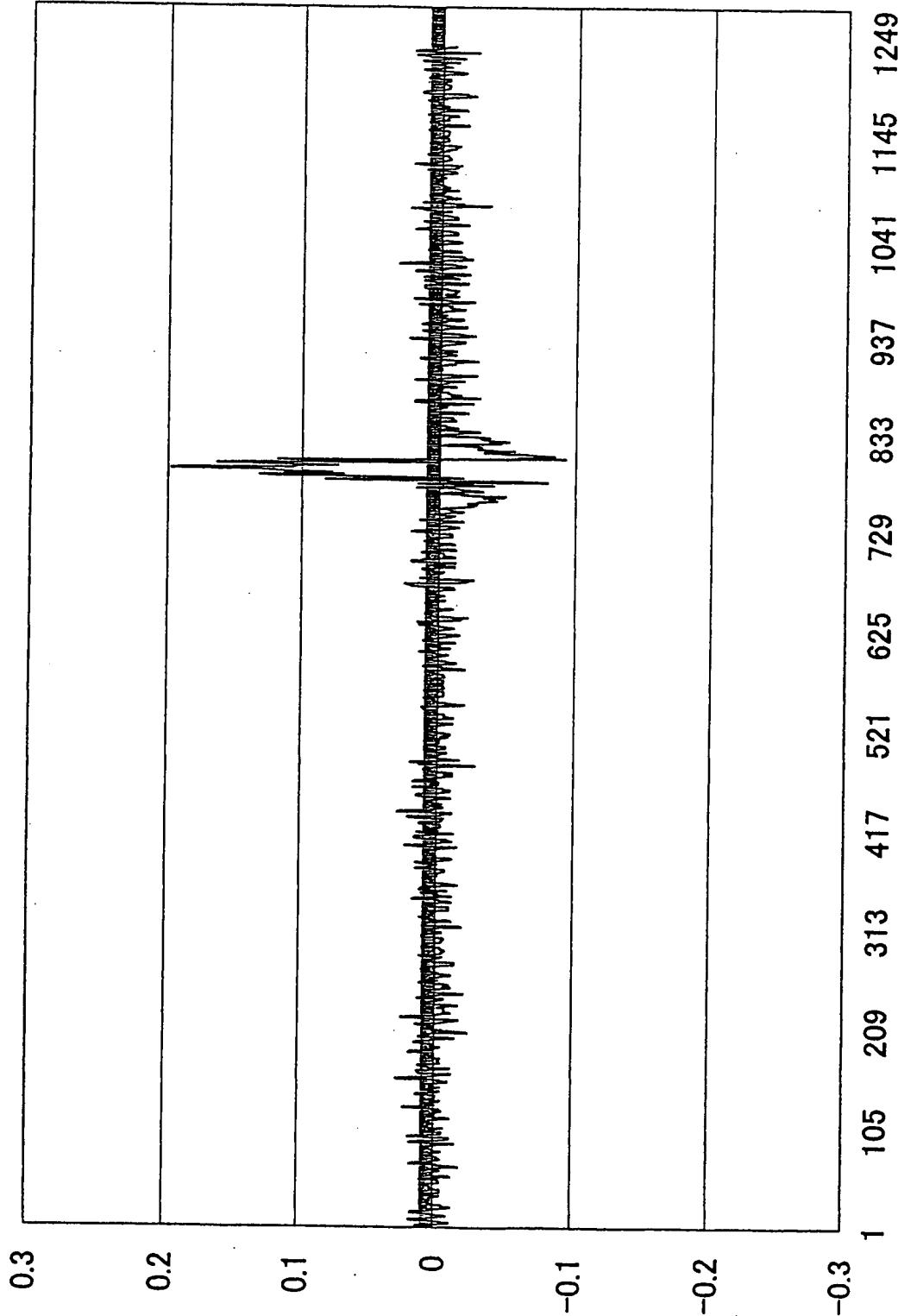
FIG. 22



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FIG. 23



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## FIG. 24

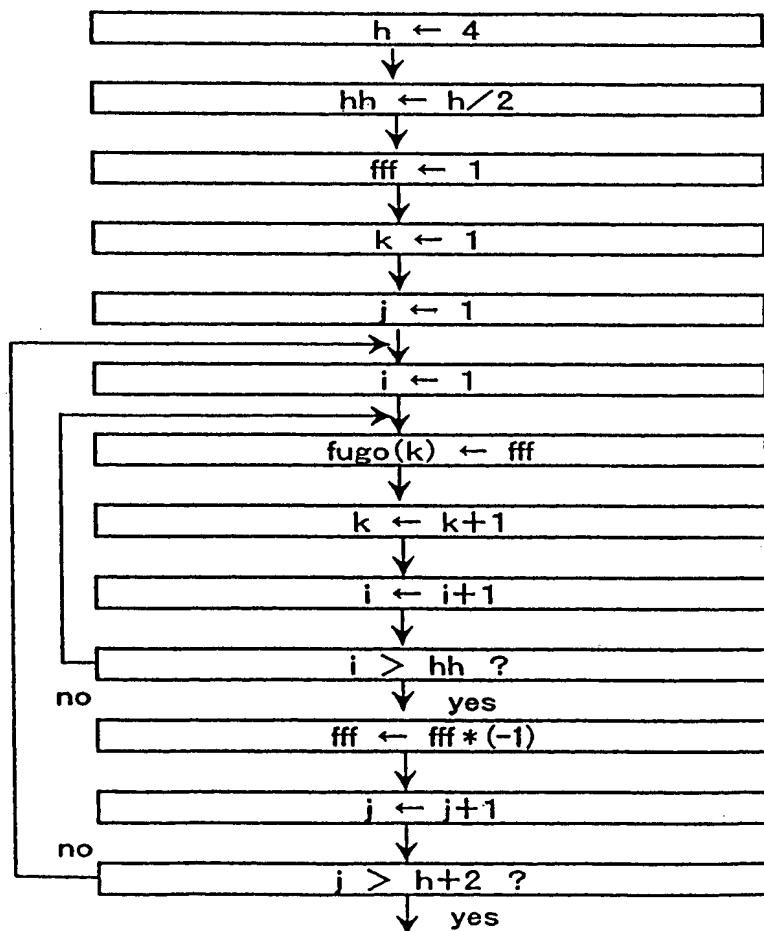
### FLOWCHART OF SOFTWARE PROCESSING (PHASE A, PHASE B, PHASE C, PHASE D)

h : NUMBER OF PIXELS PER PITCH  
fugo : SIGN FOR CALCULATING ORIGINAL IMAGE DATA  
shift : AMOUNT OF SHIFT FOR CALCULATION FOR GENERATING  
SINE WAVES SHIFTED AT 90°  
data : ORIGINAL IMAGE DATA  
phase\_a : DATA ON SINE WAVES WITH PHASE A  
phase\_b : DATA ON SINE WAVES WITH PHASE B  
phase\_c : DATA ON SINE WAVES WITH PHASE C  
phase\_d : DATA ON SINE WAVES WITH PHASE D  
ccc : PHASE ANGLE ON FIGURE  
ddd : ANGULAR SPEED  
pixel : NUMBER OF PIXELS FOR PROCESSING

#### STEP 1

##### GENERATE SIGN

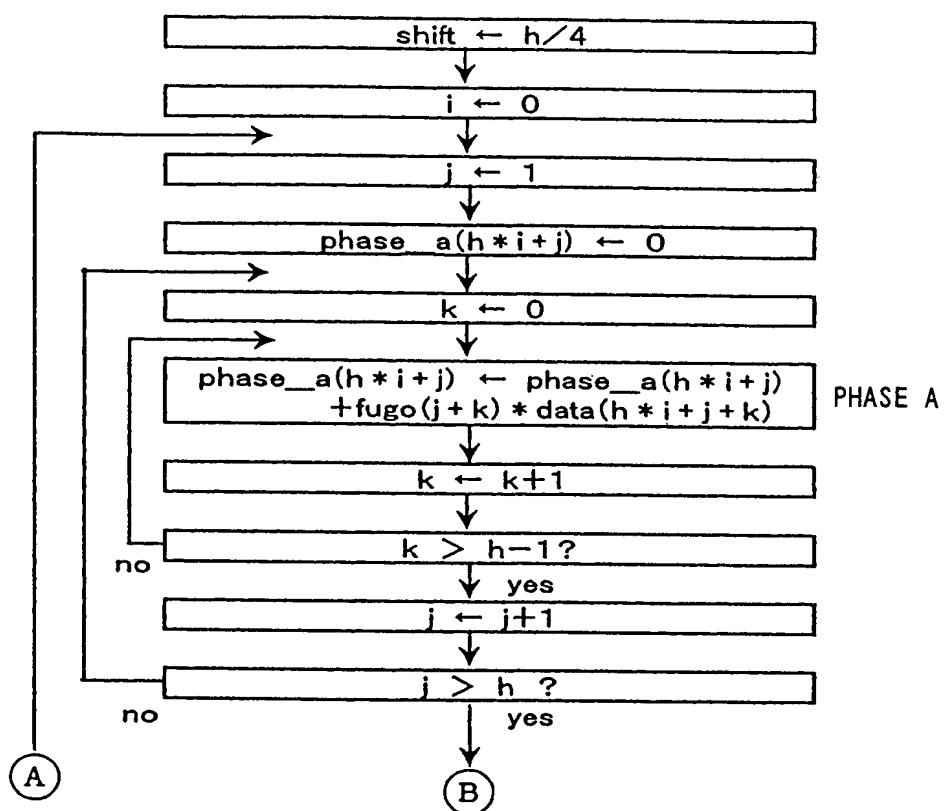
GENERATE +-----+



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## FIG. 25

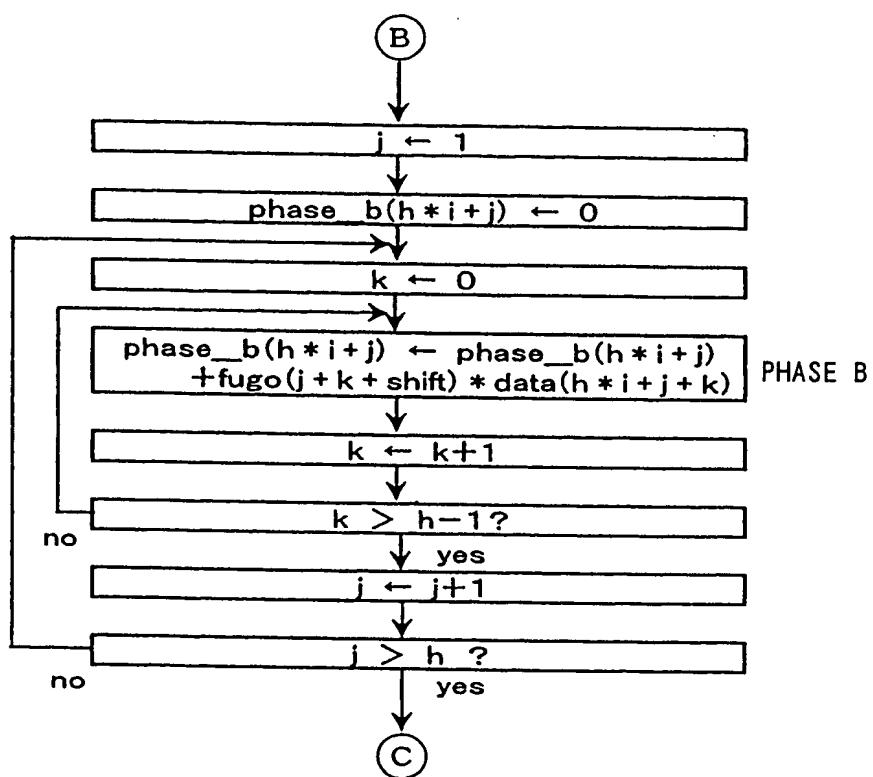
STEP 2 GENERATE SINE WAVES WITH PHASE A, PHASE B, PHASE C, AND PHASE D



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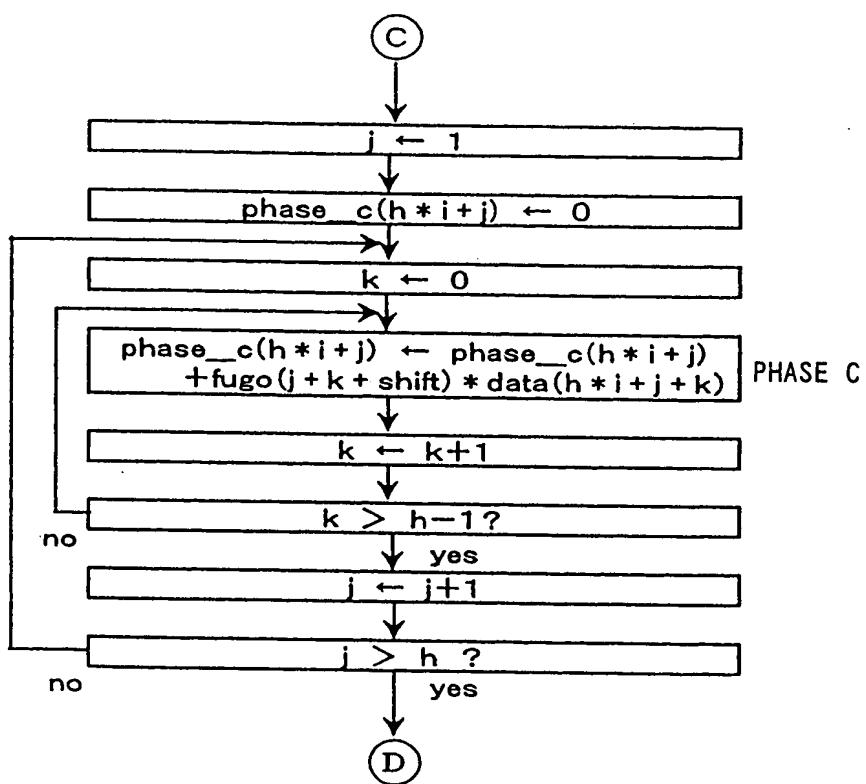
FIG. 26



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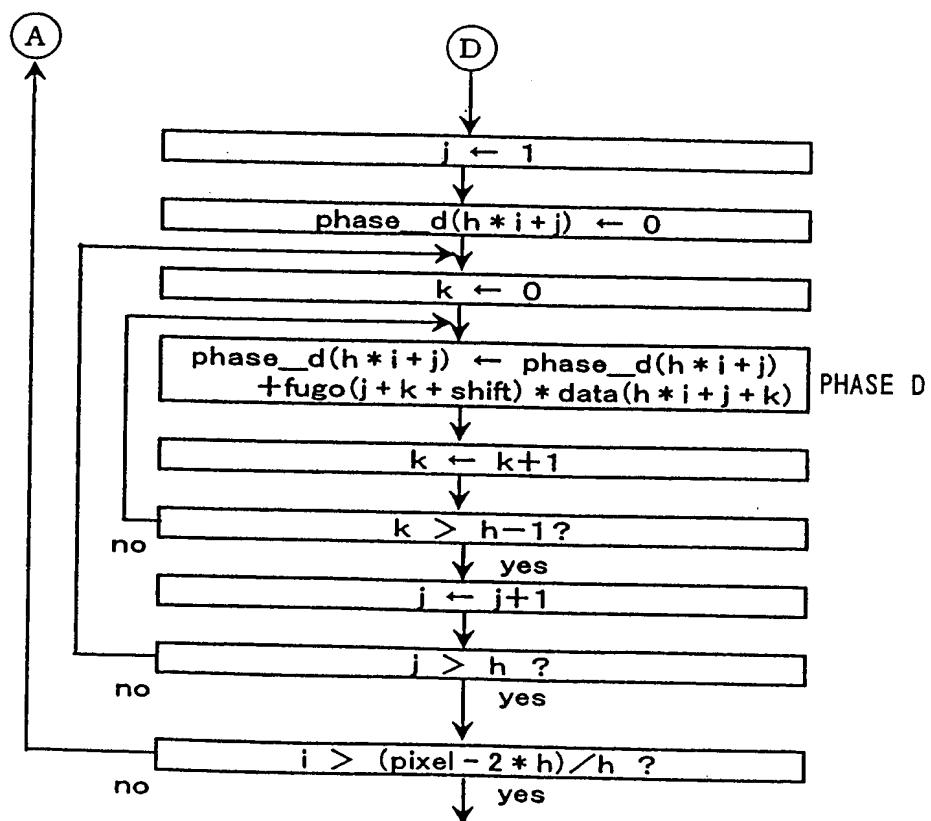
FIG. 27



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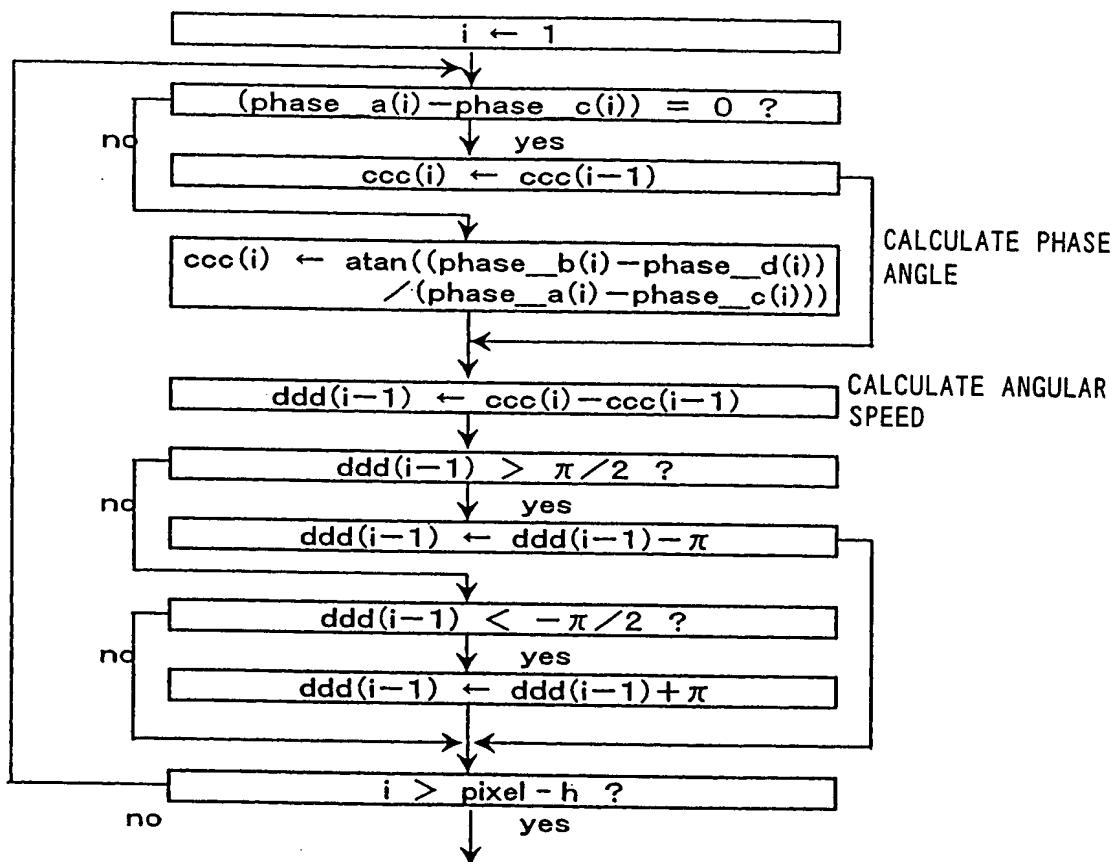
FIG. 28



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## FIG. 29

### STEP 3 CALCULATE PHASE ANGLE AND ANGULAR SPEED



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FIG. 30

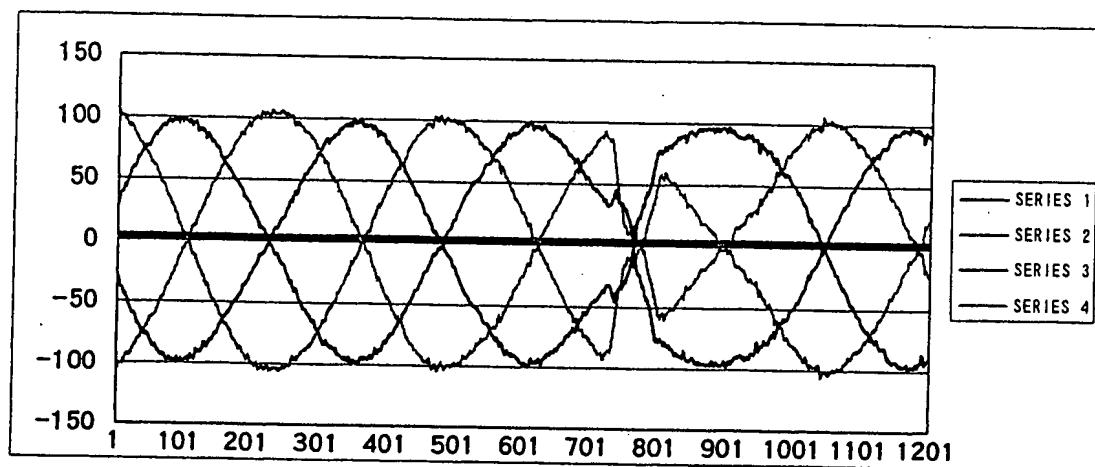
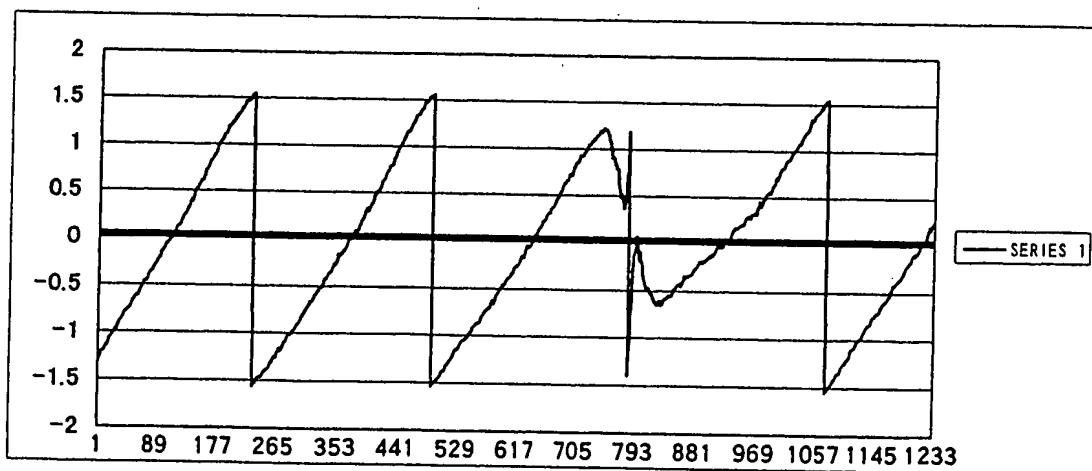


FIG. 31



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FIG. 32

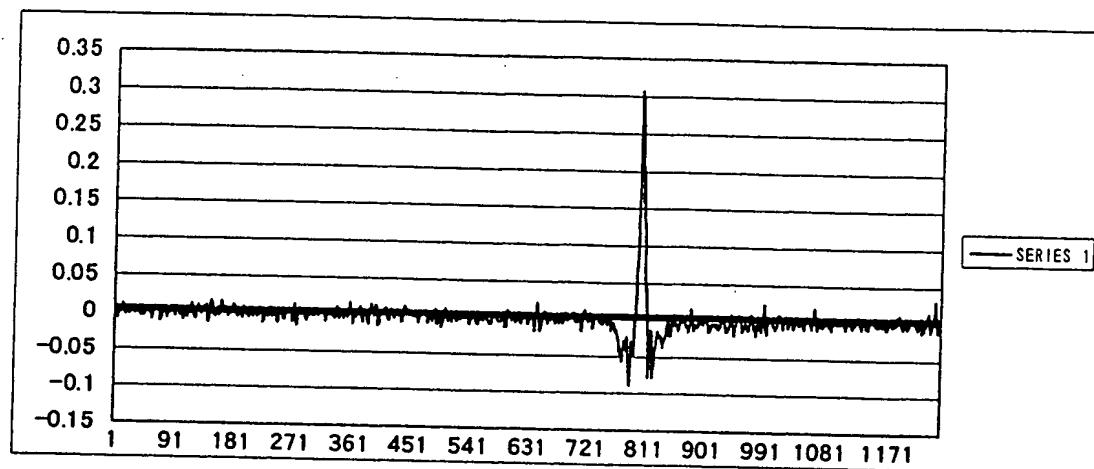
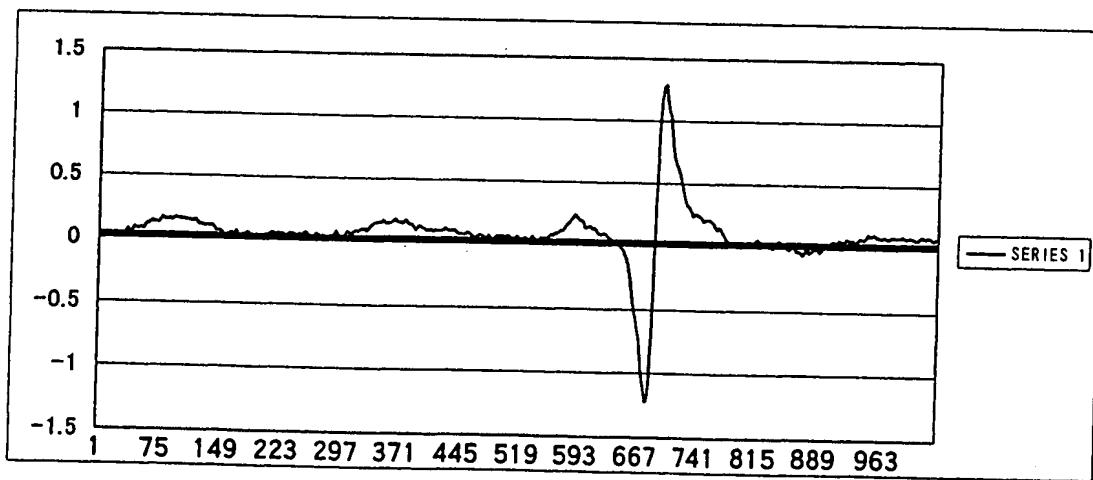


FIG. 33



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FIG. 34

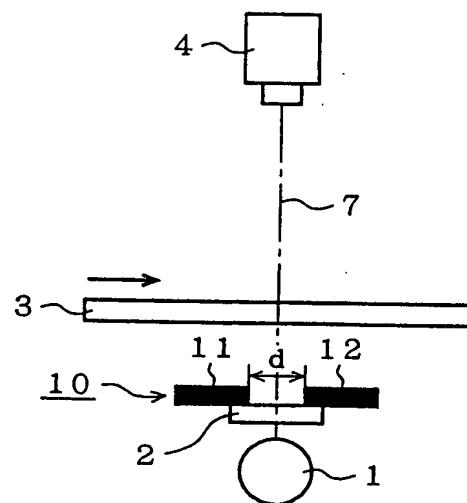
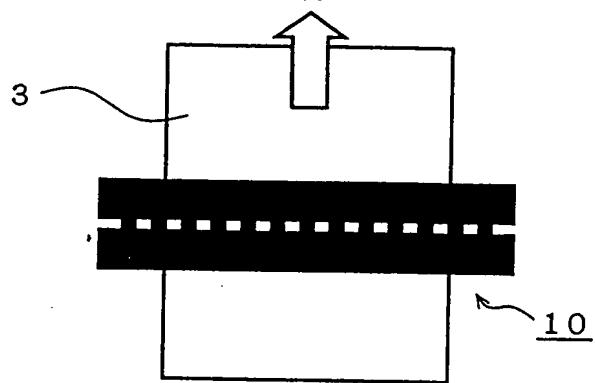


FIG. 35

CONVEYING DIRECTION OF GLASS



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FIG. 36

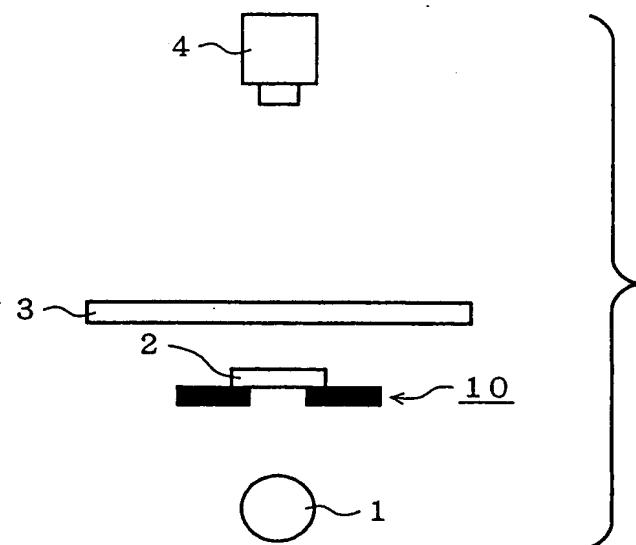


FIG. 37A

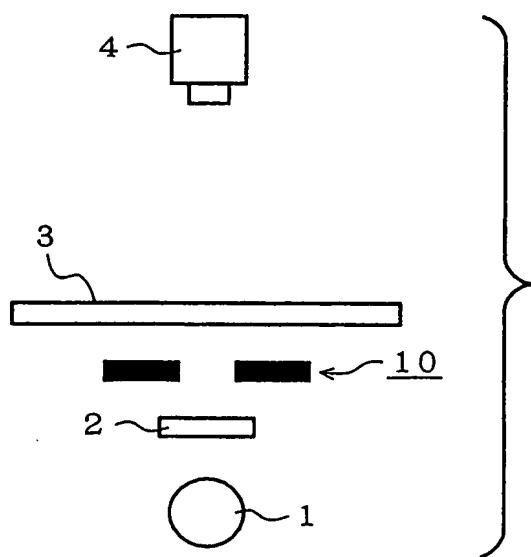
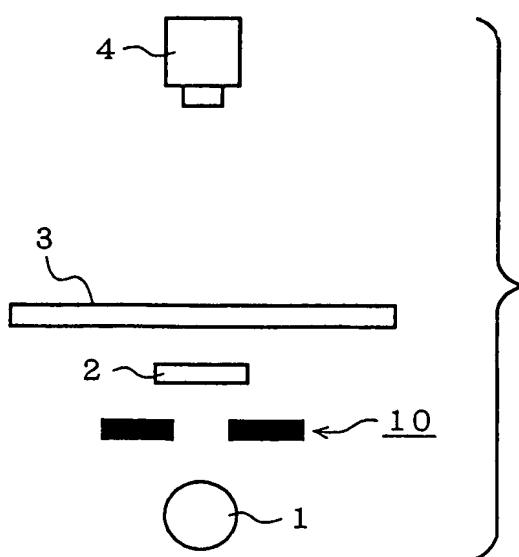


FIG. 37B



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FIG. 38

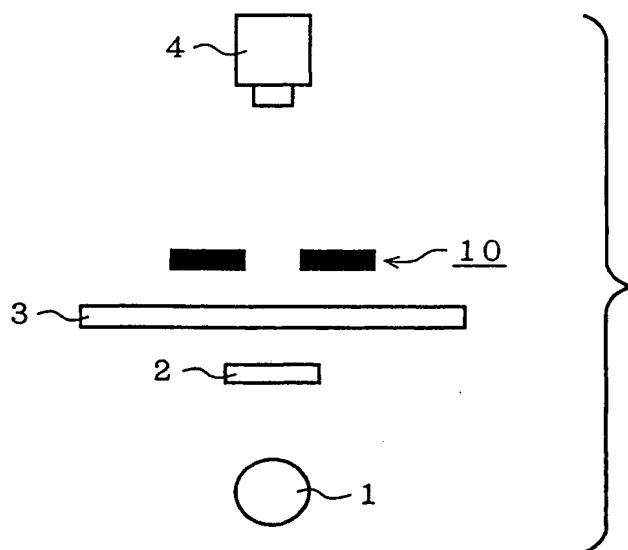
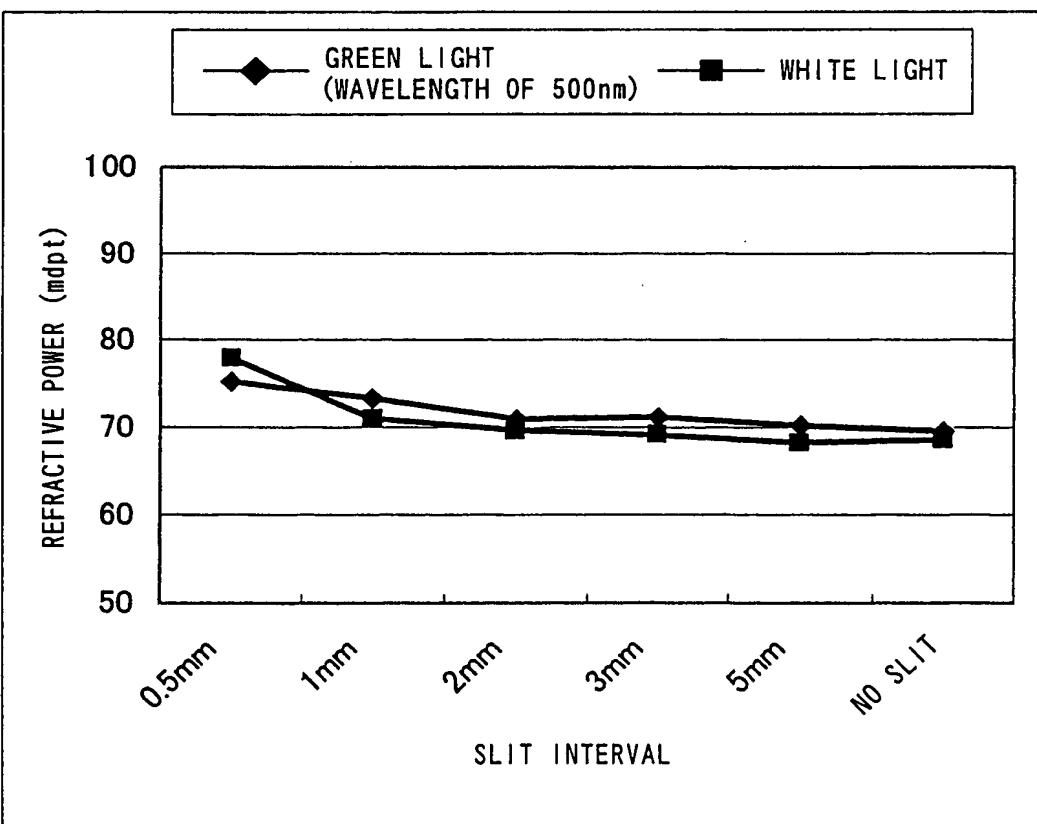


FIG. 39



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FIG. 40

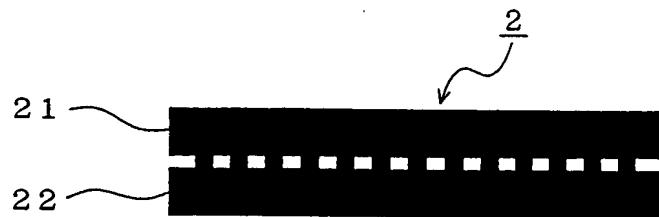
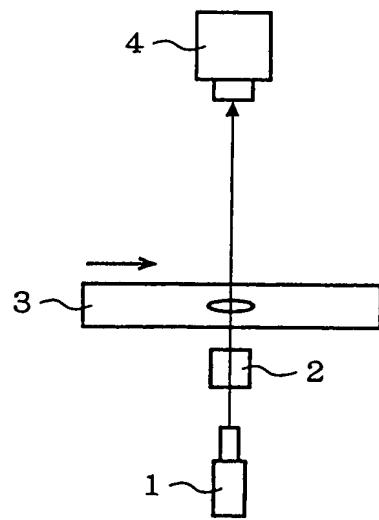


FIG. 41



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FIG. 42

